

TECHNICAL INFORMATION

Machine Type	Astro	Model	All	T.I. Number: 06020601UKSD	
				Date: February 2006	
Part numbers				Approved By Italy	
Subject	Ingredient calibration procedure			ISSUED FOR CUSTOMER	
				ACTION	
				INFORMATION	
					X

Calibrating Ingredients

- Enter the program and press the **C** button the display should show **Tech 1 Failures**
- Press button **8** (set parameters)
- Press button **E** (cash)
- Press button **8** (selections)
- Press button **E** (Set water)
- Press button **8** (Set powder)
- Press button **E** (Powder doses)
- Press button **8** (Doser settings)
- Press button **E** (Doser 1 gr/s = 001.7)
- Press button **E** (Figure flashes)
- Press button **E** (Dispense Flashes)
- Press button **E** (Motor will run for 10 seconds)
- Weigh the ingredients (The gram throw will equal eg 001.7 x 10sec = 17grams)
- Press button **E** (Figure flashes)
- Change the amount on the display to match the ingredients dispensed
eg 20 grams divided by 10 sec = 2.0 grams